

## ECA-315 Epoxy Hardener

5:1 Mix Ratio

### Description:

ECA-315 is a rapid cure hardener capable of curing at room temperature but optimal physical properties occur when cured between 160 – 190 ° F in a heated compression molded press. Compression molding and Air-Bag press temperatures between 170 – 180 °F will cure skins and boards in approximately 10-15 minutes. Vacuum bagging is also an effective method but elevated temperatures are still recommended. These times and temperature will vary depending on press conditions and ambient temperatures. Test and approve all press conditions and cure profiles in your ski or board design.

### Advantages:

- Excellent adhesion to difficult substrates.
- Rapid cure.
- 5:1 mix ration by weight.
- High strength and excellent chip resistance
- Low viscosity for good wetting properties.

### Physical Properties:

<u>Property</u>	<u>Method</u>	<u>Value</u>	
Mix ratio	Weight	Resin 100	Hardener 20
Color	Visual	Amber	
Viscosity @ 77°F (cps)	Brookfield	200-300	
Pot Life (150gm 77°F)		12-14 Minutes	
Density	Weight/gal	8.6	

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Recommendations for the use of this product are based on tests believed to be reliable. However, since the use of this product is beyond our control, no guarantee or warranty of any kind express or implied is made with respect to information presented and QCM Co. assumes no responsibility for the results of the use of this product and processes described.

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