



ADHESIVES & COATINGS
High Performance Compounds For Industry

ECA-348 Epoxy Hardener

5:1 Mix Ratio

Description:

ECA-348, is an accelerated aliphatic amine adduct intended for use at room temperature or elevated temperature for curing liquid epoxy resin. Special features of this curing agent include rapid cure at room temperature and excellent resistance to a wide variety of chemicals. It has been used for many years in the production of wakeboards and water-skis.

Advantages:

- High Viscosity.
- 5:1 mix ratio by weight.
- Rapid Cure.

Physical Properties:

<u>Property</u>	<u>Method</u>	<u>Value</u>
Mix ratio	Weight	Resin 100 Hardener 20
Color	Visual	Amber
Viscosity @ 77°F (cps)	Brookfield	3000-3500
Pot Life (150gm 77°F)		15 Minutes
Density	Weight/gal	9.0

Quality Controlled Manufacturers of INKS, COATINGS, ADHESIVES, & MOLDING VINYLs and EPOXIES

Recommendations for the use of this product are based on tests believed to be reliable. However, since the use of this product is beyond our control, no guarantee or warranty of any kind express or implied is made with respect to information presented and QCM Co. assumes no responsibility for the results of the use of this product and processes described.

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